

# Work Order ID 67944

Tuesday, April 05, 2011 10:08:51 AM



Page 1

Item ID: D350-636-216

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD RH, Deluxe

Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*[Signature]*

Date: 11-04-5

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D350-636	H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-216 CHG001

*Suloulog*

*CK PR BG 11/04/08*

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636

*TD 11/04/07*

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

*Suloulog*

*TD*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 67944**

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Page 2

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Stop

Item Name: Skidtube STD RH, Deluxe

Start Date: 4/4/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00

Customer:


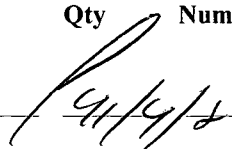

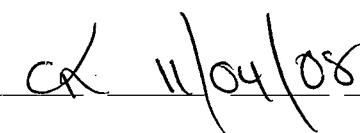

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150  Packaging		0.00							
Packaging	Memo Identify and pack for shipping as per PPP D350-636-216 Location: _____ PPP rev: _____	0.00							
160  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							  11-04-08

W/O:		WORK ORDER CHANGES						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Tuesday, April 05, 2011 10:08:57 AM

\_\_\_\_\_

[REDACTED]

**Required Qty: 1.00**

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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## Tow Ring Installation

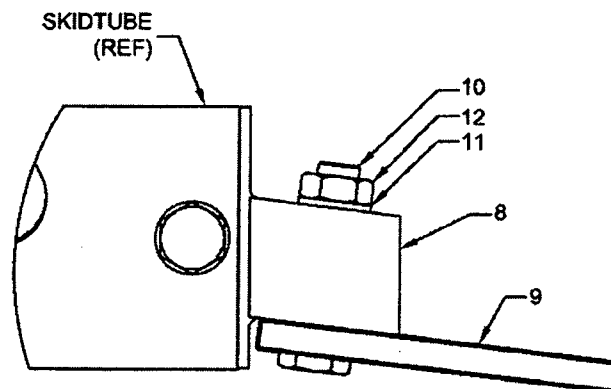
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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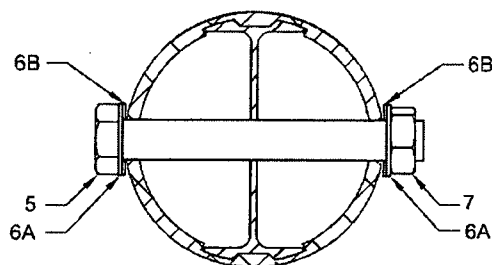
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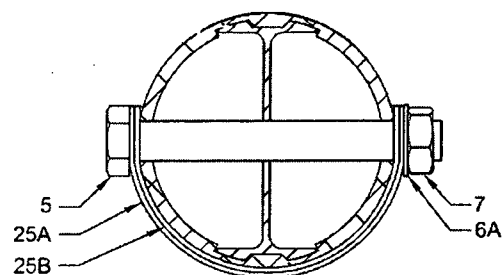
**NOTE:** Date & initial all entries



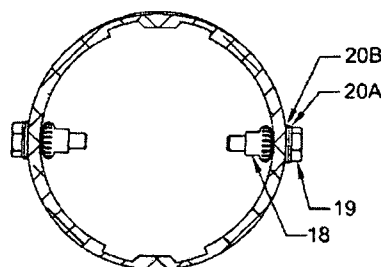
**DETAIL D**  
1 PL PER SKIDTUBE



**SECTION E-E**  
(D350-636-011/-012/-013/-014 SKIDTUBES  
AT CHG 003 ONLY)



**SECTION Q-Q**  
(D350-636-011/-012/-013/-014 SKIDTUBES  
AT CHG 004 OR SUBSEQUENT)



**SECTION F-F**  
2 PL PER SKIDTUBE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 67944

*pl 11-04-5*

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Revision: **H**  
Date: 10.07.26

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

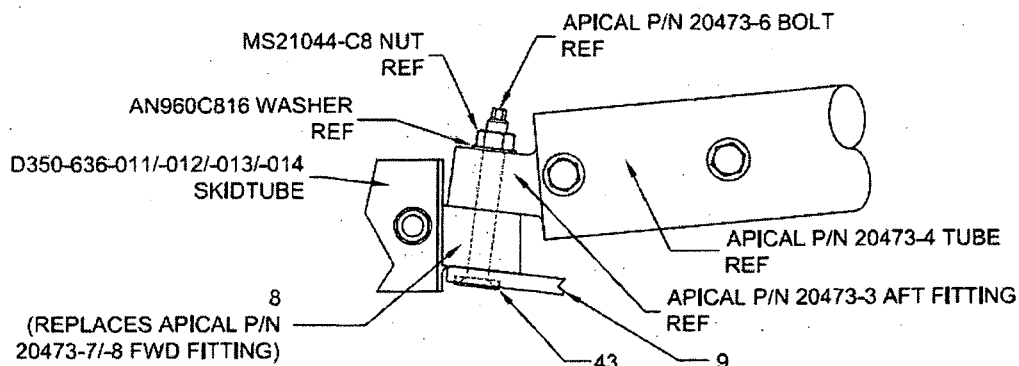
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

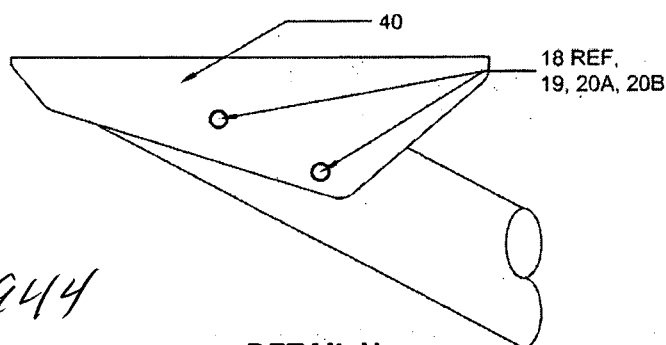
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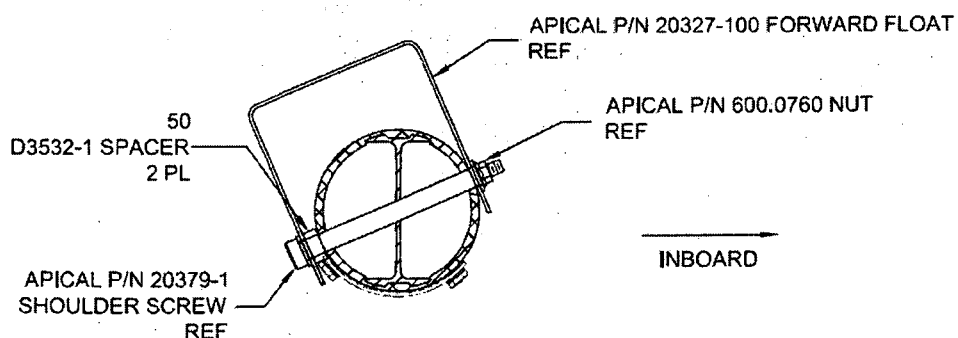




**DETAIL G**  
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)  
1 PL PER SKIDTUBE



**DETAIL H**  
(D350-636-101 TOE STEP)  
1 PL PER SKIDTUBE



**SECTION N-N**  
(LH SHOWN, RH OPPOSITE)  
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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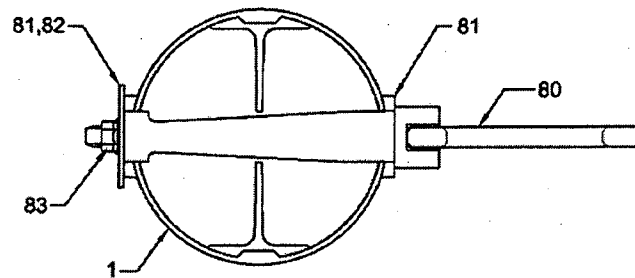
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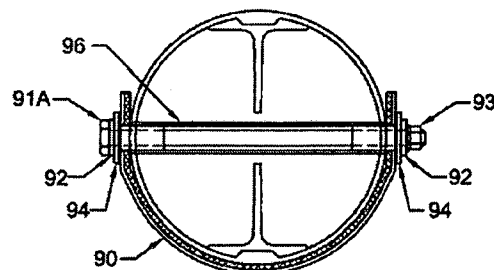
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**SECTION R-R**  
SHOWN WITH DRILLED Ø0.625" HOLE &  
D350-636-109 TOW RING KIT

*u/b 47944*



**SECTION S-S**  
D350-636-015/-016/-017/-018/-215/-216/-217/-218  
SKIDTUBES, 3 PL

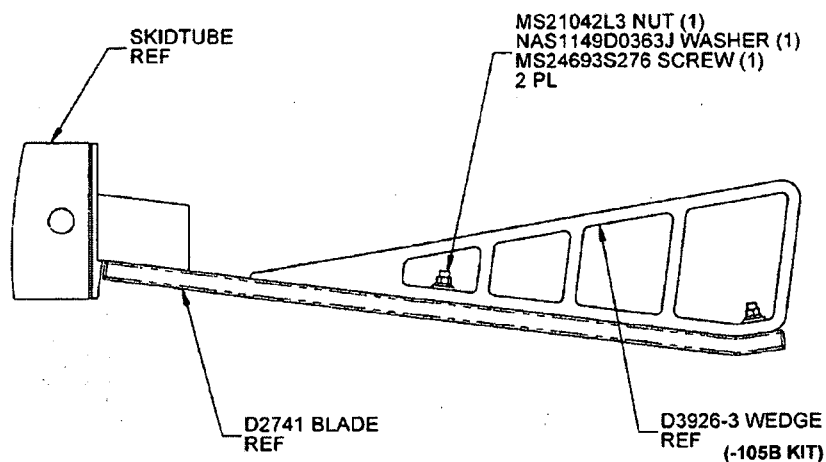
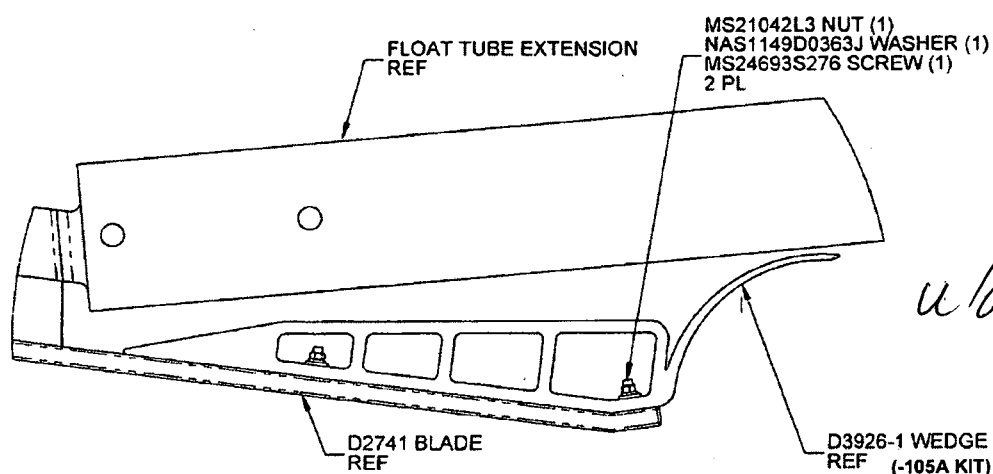
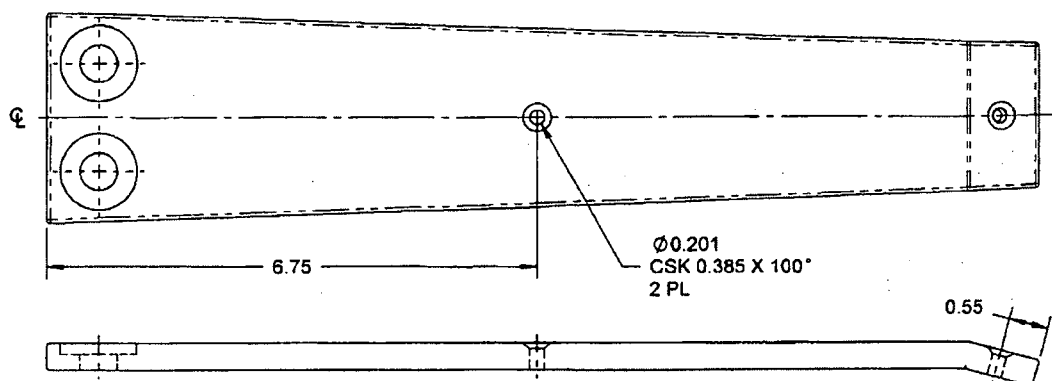
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**NOTE:** Date & initial all entries



**Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION**

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